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PRESENTATION OF THIS MANUAL

Technical Name: Dental Water Unit Trade Name: Water Units Models: Syncrus G2 Brand: Saevo Basic UDI-DI: 78995813WaterUnit004X3

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ANVISA Registration No.: 10069210063



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The performance characteristics provided in this manual are for reference only and should not be considered as guaranteed specifications.

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GENERAL INFORMATION

Alliage S/A Industrias Médico Odontológica Phone: +55 (16) 3512-1212 Rodovia Abrão Assed, Km 53 – Zip Code 14097-500 – Ribeirão Preto – SP – Brazil

1. GENERAL INFORMATION

1.1.DEAR CUSTOMER

Congratulations on your excellent choice. By purchasing equipment with ALLIAGE quality, you can be assured of acquiring products with a technology compatible with the best in the world in its class. This manual provides you with a general presentation of your equipment, describing important details that may guide you in your correct use, as well as in solving small problems that may occur. This manual should be read in full and kept for future reference.

1.2.INDICATIONS FOR USE

The Water Units are intended for auxiliary work as a water supply for the realization of dental practices, and the same is for exclusive dental use.

1.3.CONTRAINDICATION

There is no known contraindication for this equipment.

1.4.SYMBOLOGY

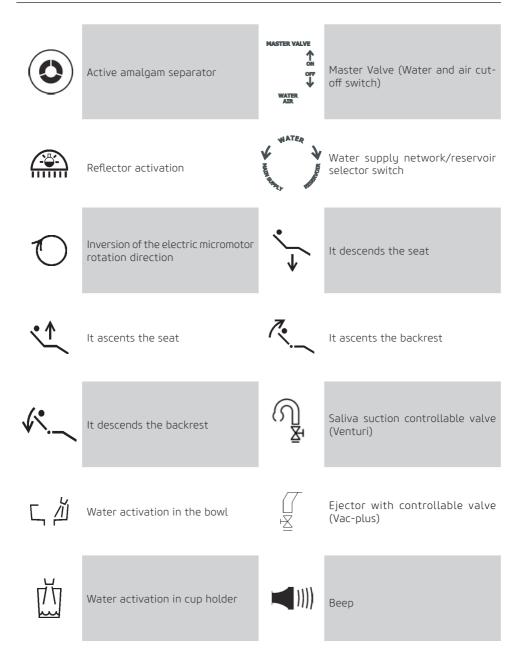
The following symbols are used both throughout this manual and in the product. Make sure that you fully understand each symbol and follow the accompanying instructions.

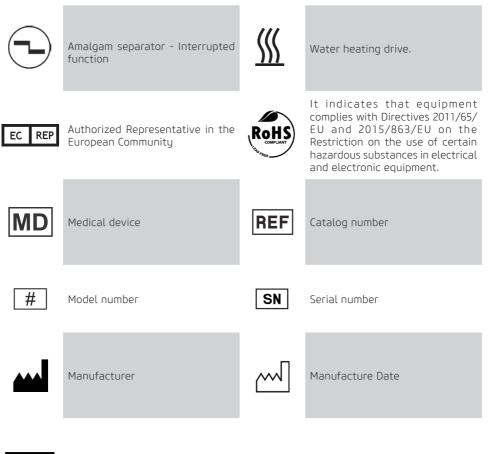


Owner's Manual

	Recyclable	135°C ∬∬	Sterilizable in a steam sterilizer (autoclave) at specified temperature
ҟ	Parts applied type B	X	It indicates that the product should be taken to a special garbage collection location at the end of its useful life. It applies to both the device and accessories
\triangle	Attention		Electrostatic Sensitive Devices (ESD)
	Protective ground		Action required
	Follow the instructions for use		General warning
4	Warning High voltage	\Box	Bio-system activation
T.	Spray cooling	USB OUT CAMERA	USB Camera Output

Owner's Manual







Model

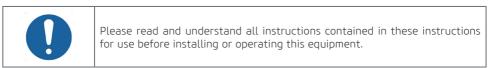
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WARNINGS, CAUTIONS AND RECOMMENDATIONS

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2. WARNINGS, CAUTIONS AND RECOMMENDATIONS

General warnings

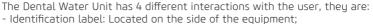




Use only the equipment in perfect condition and protect yourself, patients and third parties from any hazards.



This equipment must be installed and operated by personnel familiar with the necessary precautions.



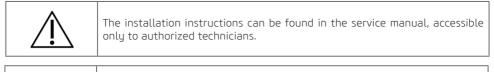
- Safety symbologies: Located at the dangerous places and on their identification label;
- Foot controller control: located on the swing arm;
- Water flow regulators.

During transportation

The equipment must be transported and stored, observing the following:

- Handle care to avoid falls, excessive vibrations and impacts;
- The packing arrows should be pointing upwards;
- To handle the package as a single unit, consider the center of the gravity indicator;
- Do not stack above the quantity indicated on the package;
- Do not walk or stand on the package;
- Protect against sunlight, moisture, water and dust;
- Observe the temperature, pressure and relative humidity limits.

During the equipment installation





The equipment must be installed only by the authorized technician. This is a technical procedure that cannot be performed by the user.



To avoid the risk of electric shock, this equipment must only be connected to a supply main with protective earth.



Before turning on the equipment make sure that it is connected at the correct voltage.

• The equipment should only be installed by authorized technical assistants.

• The recommendations of the service manual should be followed as to the mandatory existence of protection grounding.

• Install the equipment in a place where it will not be in contact with moisture, water, plants and animals.

• Install the equipment in a location where it will not be damaged by pressure, temperature, humidity, direct sunlight, dust, airs or corrosive products.

• This equipment is not designed for use in the presence of vapors from flammable anesthetic mixtures or nitrous oxide.

• Place any other external devices at least 1.5 meters away from the equipment, so that the patient cannot touch any other external device while he/she is being serviced.

• The recommendations in this manual for EMC should be followed. Communications equipment and RF-generating sources can affect the operation of the equipment.

• The equipment may cause radio interference or interrupt the operation of nearby equipment, and it is necessary to take mitigating measures, such as reorientation, relocation of equipment or shielding the place.

Before using the equipment

To help ensure proper hygiene and protect against infectious diseases, prior to first use, the equipment should be cleaned and disinfected following the instructions contained in this manual.

When using the equipment

- Under no circumstances can the patient operate the equipment.
- The patient should not touch other parts other than those specific to be attended.
- The equipment should be operated only by qualified health professionals.
- While operating the equipment, the operating personnel must:
- Read and understand the user manual
- Be familiar with the structure and fundamental functions of this equipment.
- Be familiar with the emergency situation protocols of this equipment.

- Be able to recognize irregularities in the operation of the equipment and implement the appropriate measures when necessary.

• The equipment is designed according to electromagnetic compatibility standards, but in very extreme conditions, it may interfere with other equipment. Do not use this equipment in conjunction with other devices that are very sensitive to interference or with devices that create high electromagnetic disturbances.

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Owner's Manual

• Do not place the patient on the equipment while starting the equipment, as the patient may be injured if the equipment does not work properly. If there is an error that requires turning the equipment off and on, remove the patient before turning it back on.

• In case of risk to the patient, press the emergency button immediately located on the side of the equipment.

• If this product is exposed to water, moisture or foreign substances, turn it off immediately and contact an Alliage Authorized Service Center.

• In case of damage or defect, do not use the equipment and contact an Alliage Authorized Service Center.

• Do not use the equipment if any of its compartments or parts are damaged, loose, or removed. Contact an Alliage Authorized Service Center and request repair or replacement of any damaged, loose, or removed enclosures or parts of the equipment before using the equipment again.

• Do not touch the equipment or use it if it is being repaired or if the equipment cabinets have been removed.

• Do not open or remove any of the cabinets from the equipment. No internal part can be user-reparable.

• In case of fall or impact of moving parts causing the breakage of the same, be careful when handling them, there may be severe parts.

- This equipment does not produce physiological effects that are not obvious to the operator.
- The operator cannot contact the patient when in contact with accessible connectors.
- The operator cannot use tools to open the equipment.

Prevention against cross-contamination



Appropriate cleaning and disinfection/sterilization measures should be taken to avoid cross-contamination between patients, users and others.

• For each new patient, perform the procedures of cleaning, disinfection/sterilization and according to the instructions contained in this manual.

After using/operating the equipment

- Turn off the equipment if not in use for a long time.
- All parties that have had contact with the patient should be cleaned and disinfected/sterilized to each new patient to avoid transmission of infectious agents that may cause serious diseases.
- Clean and disinfect/sterilize as instructed in this manual.
- Do not unplug the cable or other connections without needing to.
- Do not modify any part of the equipment.

Precautions in case of change in the equipment operation

If the equipment has any abnormalities, check to see if the problem is related to an item listed in the "Problems Diagnostics" topic in this user manual.

If the problem cannot be resolved, turn off the equipment, contact an Alliage Authorized Service Center.

• The heater can only be changed by the authorized Alliage Service Provider.

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The manufacturer is NOT responsible for:

• The equipment is used for purposes other than those for which it was designed.

• Damage caused to the equipment, operator and/or patient as a result of incorrect installation and maintenance procedures in disagreement with the operating instructions accompanying the equipment.

Precautions for reducing environmental impact

Alliage S/A aims to achieve an environmental policy to promote the supply of environmentally conscious medical and dental products that continuously minimize environmental impact and are more environmentally friendly to the environment and human health.

To maintain a minimal impact on the environment, please note the recommendations below:

- After installation, forward the recyclable materials to the recycling process.
- During the life cycle of the equipment, turn it off when it is not in use.
- To prevent environmental contamination, the disposal of waste and consumables should follow the normal procedure for biomedical waste.

Biomedical waste includes non-acute materials likely to cause disease or suspected of harboring pathogenic organisms that must be stored in a yellow bag properly labelled with a symbol of biological risk, stored in a puncture-resistant container, watertight, until collection and incineration.



The Equipment packaging consists of wood, cardboard, plastic and expanded polyurethane (PU) which are 100% recyclable materials.

DIMENSIONS:

Main unit: 920 X 840 X 560mm / MASS: Approximately: 20 Kg

Precautions in case of equipment being unused

To avoid environmental contamination or misuse of the equipment, when it is unused, it must be disposed of (according to current legislation) in an appropriate place, because the materials inside it can contaminate the environment.

For the European Economic Area (EEA), this product is subject to Directive 2012/19/EU as well as the corresponding national laws. This policy requires that the product should be taken to a special garbage collection location at the end of its useful life. It applies to both the device and accessories Contact the dealer if the final disposal of the product is required.



This equipment should not be disposed of as household waste.

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SYSTEM GENERAL DESCRIPTION

Alliage S/A Industrias Médico Odontológica Phone: +55 (16) 3512-1212 Rodovia Abrão Assed, Km 53 – Zip Code 14097-500 – Ribeirão Preto – SP – Brazil

3. SYSTEM GENERAL DESCRIPTION

3.1.SYSTEM DESCRIPTION

Water Unit for dental use, for auxiliary work such as water supply for waste collection and activation of spittoon and ejector.

3.2.APPLICATION SPECIFICATION

The Dental Water Units are intended for auxiliary work as a water supply for the performance of dental practices, and the same is for exclusive dental use.

3.2.1.Operating principles

Coupled to the chair, with electronic control panel, which activates the functions water in the bowl, water in the cup holder, activation of the Bio-System, chair emergency stop, *3-way syringe water heating and *reservoirs luminosity.

Programmable timer for the activation of water in the cup holder and spittoon for a time interval defined by the professional, providing great water savings in the dental chair.

3.2.2.Significant physical characteristics

Structure of the set constructed of steel with ABS body injected with anti-UV protection. Plain highgloss epoxy-based paint, polymerized in an oven at 250°C, with corrosion resistant phosphatized treatment and cleaning materials.

Upper body of the unit, with adequate location for better spitting position, with 180° folding bowl providing total comfort to the patient.

Ceramic spittoon bowl, deep and easy to remove for hygiene and asepsis, accompanies drain for solids retention.

Water flow adjustment system that allows a fine adjustment in the water flow of the bowl and cup holder.

It has a debris filter facilitating cleaning and disinfection.

Ejectors with automatic activation of easy handling, which provide excellent operational performance, allow the professional a better visualization of the operative field with reduction of the risk of aerosol contamination and greater comfort to the patient.

High-power ejectors with low-voltage individual electric drive, provides lightness and drive accuracy. Triple rotary nozzle syringe, removable and autoclavable. Dual system for water supply (mains/ reservoir). Master valve (switch for cutting the water).

Amalgam separator: system consisting of separating particles from the amalgam from the secretion. Heavy metal extremely harmful to the environment.

Swing arm with bilateral handle: terminals holder with wide horizontal movement that allows the ideal approach to the operative field and excellent accessibility to the various available resources. It optimizes work by prioritizing ergonomics and biosafety.

Automatic selection of tips through individual pneumatic valves, enabling lightness in their activation. Bio-System: disinfection system, which provides internal cleaning of hoses and terminals through bactericidal liquid, preventing risks of cross-contamination.

^{*} Optional items

3.2.3.User Profile

The Dental Water Unit can be used by both sexes, with the minimum level of literacy with the ability to read and understand images, symbols, icons, Western characters (Arial font), numerical alpha characters, and may not present a degree of visual imperfection for reading or vision and average degree of impairment of recent memory, not being in clear capacity to perform the activities and functions of the product in the correct manner the profession. The user needs to be a qualified health professional and trained to perform the activities, functions frequently used in the application of the Dental Water Unit and its functions of primary operations.

3.3.INTENDED MEDICAL INDICATIONS

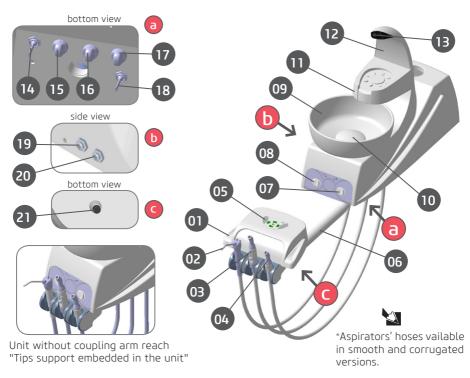
The Dental Water Units are intended to assist in the work of caries removal, removal of restorations and odontosection, as an aid in the extraction of teeth, also indicated for oral burning syndrome, dental abscesses, dental abrasion, among others linked to dental treatment.

3.4.PRODUCT MAIN COMPONENTS

3.4.1.Unit



The contents of this page are of an informative nature, the equipment being able to differ from that illustrated. So, upon acquiring the product check the technical compatibility between equipment, coupling and accessories.



- *01 Handle
- *02 Triple syringe
- *03 Vacuum pump ejector
- *04 Venturi type ejector
- *05 Control panel
- *06 Arm reach
- *07 Electric water activation in the cup holder
- *08 Electric water activation in the bowl
- 09 Bowl
- *10 Drain cover
- 11 Water bowl tubing

- *12 Cup holder
- *13 Optic sensor
- *14 Master valve releases / blocks water flow
- *15 Water selector valve reservoir / network
- 16 Adjust water flow for the bowl
- *17 Adjust water flow for cup holder
- *18 Syringe water heating drive
- *19 Quick coupling for air outlet
- *20 Quick coupling for water outlet
- *21 Bio-System Drive
- *Items 07 and 08 with programmable timer for activating the water in the bowl and the cup holder for a preset time gap set by the user.
- * Optional items

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3.4.2.Accessories





*01. Terminals:

- Borden (TB)
- Midwest (TM)
- Fiber Optic (FO)
- Electric Micromotor (EMM)
- *02. LED curing light

*03. Bowl or cup holder water trigger foot controller

*04. Bicarbonate jet kit (Jet Hand model)

*05. Swing arm coupling with capacity for up to 5 tips

• Available in versions with and without articulation

- *06. Swing arm coupling with capacity for up to 3 tips
- Available in versions with and without articulation

*07. 3-way syringe with fully metallic body or with handle injected in thermoplastic

- *08. 3-way syringe with body fully injected in thermoplastic
- *09. Cup holder water conductor (2 models)

• Available in versions with and without optical sensor

- *10. Injectors with a fully metallic body or injected in thermoplastic:
- Venturi type injector
- High-performance Venturi injector
- Bigger injector for Vacuum Pump
- Smaller injector for Vacuum Pump
- Brush for cleaning the injector
- Suction cannula
- *11. Bio-System Activation
- *12. Water selector valve reservoir/mains
- *13. Master valve (System that allows cutting the water and air flow to the dental chair)
- *14. Intraoral Camera Kit
- *15. Bowl made of injected material
- *16. Progressive foot controller
- *17. Progressive foot controller with water activation/cut
- *18. Heater kit for 3-way syringe
- *19. Swing arm control panel
- *20. Multimedia Kit

*Optional Items (Subject to commercial availability)

The units may consist of:

Optional	Abbreviations
1 BV Ejector	TBV
1 Venturi Ejector	TV
1 Venturi Ejector + 1 BV Ejector	2T
2 Venturi Ejectors	2 TV
2 BV Ejectors	2T BV
1 Syringe + 1 Venturi Ejector	S TV
1 Syringe + 1 BV Ejector	S TBV
1 Syringe + 1 Venturi Ejector + 1 BV Ejector	ЗT
1 Syringe + 2 Venturi Ejectors	3T V
1 Syringe + 2 BV Ejectors	3T BV
1 Syringe + 1 Photo + 1 High Rotation Terminal + Micromotor Terminal + 1 Venturi Ejector	5T
1 Syringe + 1 Photo + 1 High Rotation Terminal + Micromotor Terminal + 1 BV Ejector	5T BV
LED curing light	OPTI
Terminal Borden	ТВ
Terminal Midwest	ТМ
Fiber Optic Terminal	FO
Electric Micromotor Terminal	EMM
Cup Holder	E
Intraoral Camera	CAM
Swing arm	ALC
Electronic panel drive	Р
Full Equipment	FULL



Identification label "responsible field in identifying product configuration".

3.5.PARTS APPLIED

The following item is used in the patient treatment

Type of parts		Type of contact	Contact duration	Classification
Ejector cannula	Detachable	Mucous membrane	1 min	N/A
Syringe nozzle	Detachable	Mucous membrane	1 min	N/A

* Not supplied with the product.

3.6.LABELS POSITIONING

The following figure illustrates the labels location on the equipment.





3.7.SYSTEM REQUIREMENTS

3.7.1.Compressor requirements

The compressor is required to provide compressed air for clinical and laboratory use, having stable performance and flow capacity according to the minimum requirements required for the installation of the dental chair, besides being free of oil or emission of fumes, vapors or unpleasant odors.

It must have a valve safety system that comes into operation for pressure release in the event of a pressure failure and also an overload protector for the purpose of protecting the equipment from overheating. The location of its installation should be an airy place, preferably outside the office and should not be installed in sanitary facilities such as bathrooms and toilets, to minimize contamination of the air used in the dental chairs.

For patient, operator safety and the perfect operation of the product, the compressor installation must comply with the following recommendations:

Install a pressure relief device with the compressor;

Install air filter with pressure regulator, thus preventing oil, moisture and solid particles from penetrating inside the dental chair and then reaching its vital parts, for example; valves, handpieces, etc.;

Install the compressor near the power point to avoid losses;

In the installations preferably use rigid copper pipes. Pipes can also be executed with galvanized steel tubes, stainless steel, nylon or polyethylene.

Pressure limit of 80 psi; Limit flow rate ≥ 47 Nl/min;

Humidity limit between 40% and 60%;

Oil contamination limit of 0.5 mg/m³;

Particle contamination limit of < 100 particles/m³ (particles of size between 1 and 5µm);

Air quality regulations comply with the laws of each country.

3.7.2.Vacuum pump requirements

The Vacuum Pump is required to have high suction power, to allow the professional a better visualization of the operative field with reduced risk of aerosol contamination and greater comfort to the patient, avoiding its constant displacement to the water unit during the clinical procedure. The proper functioning of the Vacuum Pump is indispensable to ensure infection control in the dental chair and asepsis of the patient's oral cavity, as it vacuum and drains the residuals from the mouth out of the dental chair. Larger parts of the solids should be retained in a debris separator, from which they should be removed daily.

The Vacuum Pump must be installed in a place where it will not be damaged by pressure, temperature, humidity, direct sunlight, dust or salts. The equipment should not be subjected to tilting, excessive vibration, or shock (including during transport and handling).

The suction power must be regulated by a stopcock according to the dental chair need and the motor must have a thermal protector, which turns off the equipment in case of overheating and prevents the motor from burning.

The Vacuum Pump must have a minimum vacuum pressure of 75 mmHg so that the ejectors have a sufficient suction power for mouth cavity aspiration and the value for the maximum vacuum pressure should be 500 mmHg per dental chair installed.

To considerably increase the service life of its components, the materials used in manufacturing must be highly resistant to corrosion.

For patient, operator safety and the perfect operation of the product, the installation of the Vacuum Pump must comply with the following recommendations:

The equipment is not designed for use in environments where vapors, flammable anesthetic mixtures with air, or oxygen and nitrous oxide can be detected;

The equipment must be grounded correctly;

Although this equipment has been designed according to electromagnetic compatibility standards, it

can, in very extreme conditions, cause interference with other equipment. Do not use this equipment in conjunction with other devices that are very sensitive to interference or with devices that create high electromagnetic disturbances;

Do not submit to plastic parts for contact with chemical substances used in dental treatment routines.

Such as: acids, mercury, acrylic liquids, amalgams, etc.;

Avoid pouring water or other liquids into the equipment, which could cause short circuits; Before starting the operation of the Vacuum Pump, make sure that the voltage input cable plug is plugged into the mains, and that the water supply stopcock is open;

The lack of water will result in damage to the mechanical seal and the Vacuum Pump will not vacuum; Never use detergent or any sparkling product to clean the vacuum pump suction tubes internally; Do not modify any part of the equipment. Do not unplug the cable or other connections without need; Before cleaning the equipment, turn off the master switch;

Do not use microabrasive material or steel straw in cleaning, do not use organic solvents or detergents containing solvents such as ether, stain strip, etc.;

To avoid the risk of infection, wear protective gloves when handling filters and drains. Dispose of contaminated waste and products in biological waste;

Never use sparkling products in suction (Descaling, Detergents, Flotators, etc.), this procedure may damage the internal parts of the Vacuum Pump motor;

Never use the bleach solution for external cleaning of the Vacuum Pump and/or any

equipment, as this mixture is highly corrosive and may damage metal parts.

3.7.3.Installation location



To meet safety standards, do not operate non-medical equipment, such as personal computers, within the patient area. Outside the patient's area, the presence of non-medical equipment is acceptable, provided that approved and certified computer equipment is used.

Computer equipment must be EC approved and must comply with EC 60950-1:2005 + AMD1:2009 + AMD2:2013 and low voltage and 2014/EU low voltage and 2014/30/EU guidelines 2014/EU

3.8.SYSTEM LAYOUT



* Do not accompany the product



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4. OPERATION

4.1.INITIAL PREPARATION



The equipment should be cleaned and disinfected prior to use in a new patient, observing the instructions contained in this manual.



To insulation the power supply equipment, use the master switch.

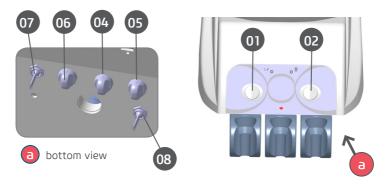
Activation and adjustment of the cup holder's water*

For activating the water flow of the cup holder, keep the button (02) pressed until the desired amount is reached to regulate the water flow, please use the register (05).

Activation and adjustment of the water in the bowl

Water in the bowl available for all models.

To regulate the water flow, use the register (04) and para activating the flow, Press the key^{*} (01), to interrupt, press again the key (01).



Master Valve*

The master valve is a safety device that aims to block / release the entry of water to the dental set. It is of utmost importance to have interrupted the water supply to the dental set in the end of the working day, which can be done through the key (ON/OFF) (07).

Regulation of the water selecting valve*

To regulate this kind of water feeding, please use the selecting valve (06) to select the feeding through the reservoir and turn around in the clockwise sense. To select the feedign through the net, turn around counter clockwise sense.

^{*} Optional items

Use of 3-Way Syringe*

Press button (a) for water to come out, (b) for air to come out or both simultaneously to obtain a spray.

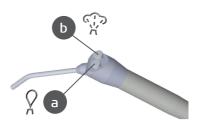
Water Heating*

When you turn on the key "hot water activation" (08), LED will light, starting to heat water from the syringe. Temperature should remain about 40 °C. To turn off the

"water heating activation" function, press key again.

Water supply to the bowl is driven by the "optical sensor*"

Water supply is done automatically through the optical sensor (09) by simply approaching the patient, providing greater convenience in operation.







Coupling of tube

The curve of the coupling of the cannula was designed for better handling, but can also be cut at the location indicated with the aid of a knife.

Replacement of the standard of cannula coupling

If there is the necessity of using the cannula (a) in the BV suctor, make the replacement of the cannula coupling, as the procedure below:

Remove the coupling (b) by unscrewing it from.

Screw the coupling (c) in the aspirator BV set and attach the coupling tube.





Adjustment of Spray of "TB/TM high and low rotation terminals"*

The adjustment is made via a valve positioned in the terminal. Turn it in a clockwise direction to reduce the spray and in a counterclockwise direction to increase it.

Note: As the "TB" double terminal does not have a spray this adjustment is not required.

Terminals activation

Progressive foot controller* (fig.1)

For operate rotating instruments, remove the instrument to be used from the stand, activate the control foot controller (b). \mathbf{Fig}

Progressive foot controller with chip-blower function/ handpiece water lock system* (fig.2)

For operate rotating instruments, remove the instrument to be used from the stand, activate the control foot controller (b).

To trigger the handpiece water lock system, place the switch (d) in Off to unlock. Return to the starting position to lock. Pressing the (e) down key will trigger air on the tips.

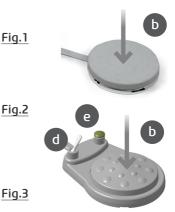
Foot controller chip-blower* (fig.3)

For operate rotating instruments, remove the instrument to be used from the stand, activate the control foot controller (b). \mathbf{Fi}

The power (air supply) can be controlled by the operator with greater or lesser pressure on the foot controller lever (a).

The "chip-blower" system allows the release of airflow with the turbine down (air function).

Pressing the (e) down key will trigger air on the tips. Pressing the (e) key down and shifting the lever to the right together will trigger the high-speed air and water turbine (spray).





^{*} Optional items

Ejectors operation

The ejectors (both BV and Venturi) start working automatically when retired from the tips support the BV ejectors feature suction flow adjustment, and its regulated moving the lever located at the ejector up or down.



Activation through the command panel of the arm reach*

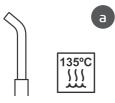
- 15 Lift seat.
- 16 Lower seat.
- 17 Lift backrest.
- 18 Lower backrest.



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^{*} Optional items

LED curing light*



a - Before using, please sterilize the light conductor, disinfect the handpiece and the cable. b - Insert the light conductor into the handpiece until you hear a slight click and feel that it has fitted correctlu.



c - Insert the eye protector into the light conductor.



Attention

Always keep the light conductor protected by disposable PVC film that must be changed for each patient. This procedure protects the light conductor against scratches and the accumulation of undesirable residues.

b

- Press the button to turn on the equipment (01)

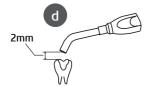
- Select the application mode by pressing the selection button (02), the variations of which are:

- **Continuous:** Maximum and continuous light intensity mode (same luminosity from the beginning to the end of the polymerization).

- Ramp: Gradually light intensity increases gradually.
- Pulsed: Pulsed mode are cycles that oscillate at a fixed frequency.
- The chosen application mode will be shown on the display.

• To program the time, press the button (03) and choose the time from 5 to 20 seconds, which will be shown on the display (04).

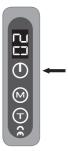
Use the polymerization time recommended by the composite resin manufacturer and always perform restorations in incremental layers with a maximum thickness of 2mm.



d - After selecting the application mode and choosing the time, remove the protective cover from the light conductor, bring the handpiece to the patient's mouth and position the light conductor at a safe distance.



e - To start the polymerization cycle, press the trigger button. To interrupt, just press again.





Warnings

- Never direct the beam of blue light at your eyes;

- Protect the visual field using the Eye Protector;

- The Eye Protector has the objective of filtering only the blue light that acts in the photopolymerization of resins to protect the vision and still allows the ambient lighting to pass into the operative field.



Auto shutdown:

The equipment will automatically turn off when not in use for more than 3 minutes. To turn it back on, press the power button.

How to supply for the reservoirs (syringe water / tips)

Remove the reservoir unscrewing it and do the water replacement. After the replacement, put it back. Always use filtered water or aseptic products.

Bio-System*

Remove the reservoir uncoiling it on clockwise and make the replacement. Use a chlorinated water solution 1:500.

Preparing the solution: From a solution of hypochlorite of sodium at 1%, a solution of chlorine at 500 p.p.m. is prepared.

How to prepare the solution: Take 25ml of hypochlorite of sodium at 1% and dilute it in 500 ml of water (1 to 20). Such solution should be prepared daily.



Warning

- Follow this proportion strictly to avoid damages in the equipment and to have an efficient result in the disinfection.

Bio-System Drive*

Remove hanpieces from terminals. Take terminals to bowl or water unit's sink.

Open the terminal's spray valves completelly.

Press the Bio-system key for some seconds, to disinfect the equipment's components internally with disinfectant. Then, press the command pedal for some seconds to rinse, in order to eliminate the disinfectant residues that could have remained.



Warning

- Repeat this procedure before working day and after each patient.



5

CLEANING, DISINFECTION AND STERILIZATION

Alliage S/A Industrias Médico Odontológica Phone: +55 (16) 3512-1212 Rodovia Abrão Assed, Km 53 – Zip Code 14097-500 – Ribeirão Preto – SP – Brazil

5. CLEANING, DISINFECTION AND STERILIZATION



Before starting the cleaning and disinfection procedure, turn off the equipment main switch to avoid permanent damage.



For your protection, during the process of cleaning and disinfecting the equipment, use PPE such as disposable gloves and goggles.

The cleaning and disinfection process must be performed at each patient change.

When starting the process, check for visible dirt, such as blood or saliva.

Carefully clean the patient's entire contact area, such as upholstery lining. For cleaning use a clean, soft cloth moistened with mild soap and then dry with a clean, soft cloth or paper towel.

For the disinfection process of the equipment, use a disinfectant detergent foam that has active components based on didecyldimethylammonium chloride.

Apply the disinfectant detergent foam on the surface or on a clean cloth and spread it over the surface to be treated. Respect the antimicrobial contact time specified by the manufacturer.

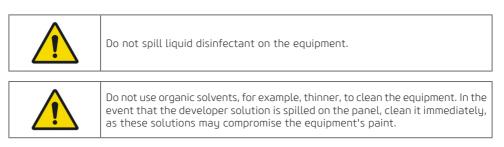
After application, allow to dry. Do not rinse off.

Some of the removable parts that come in contact with the patient can be autoclaved. These parts are: Syringe nozzle, Injectors cannula.



All accessories suitable for sterilization must be sterilized only in an autoclave at 135 °C with at least 3 minutes of waiting time and with a pressure of 2.2 bar.

If these items are autoclaved, disinfection by alternative methods is not necessary. There is no limit on cycles or application time that the equipment and its parts can tolerate during the cleaning, disinfection and/or sterilization process, following the instructions in this manual.





Sterilization parameters must always be followed. Accessories that are not properly sterilized can cause disease in patients.

5.1.CLEARANCE OF THE SUCTION SYSTEM USING VACUUM PUMP

The manufacturer recommends sucking the disinfectant and disinfectant solution daily, avoiding the risk of cross-contamination and increasing the life of the equipment.

To perform the disinfection of your equipment, we recommend the use of the composition of:

• Active Ingredient: 13.6% Phosphoric Acid

• Excipient: Isopropyl Alcohol, Acidulant, Dye and Thickener. When sucking the solution, it is important that it is carried out in all suction terminals and that they are open. Then remove the suction ducts from the hoses for asepsis (Fig.a). "autoclaving the ejectors cannulas".

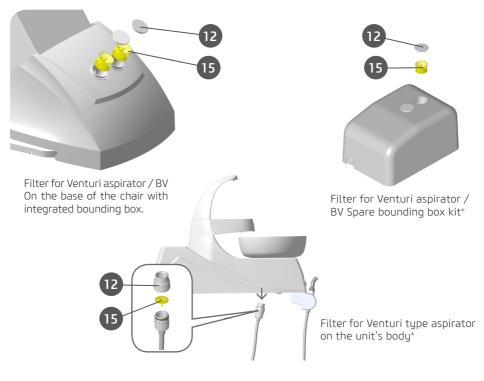
• Solution Preparation: Add 30mL of the solution in 1 liter of water. Vacuum the solution with maximum sucking power and also pour the liquid into the water unit bowl.

In the first use of the solution product, we suggest adding 60mL of the concentrated product in 1 liter of water during the first 5 days to remove accumulated waste.



5.2.CLEANING OF THE SUCKER AND FILTERS

After the suction of the solution through the ejector, take the lid (12) and the filter (15) and wash them in running water.



5.3.CLEANING OF THE DRAIN



Warning

Always use protection gloves when manipulating filters and drainages.

Discard waste and contaminated products in biological waste containers.

Pull the drain (14) with a tweezer, clean and disinfect it.



5.4.BOWL CLEANING

For best results in cleaning the bowl of your equipment, we recommend using the composition of: Glycolic Acid, Maleic Anhydride, Citric Acid, Ethoxylated Fatty Alcohol, Essence and Water. Apply the solution to the water unit bowl, use a soft sponge or clean cloth until it removes impurities.

5.5.BIO-SYSTEM

Remove the handpieces from the terminals. Take the handpiece terminals to the sink or bowl of the water unit. Fully open terminals spray stopcocks. Activate the Bio-System activation key located on the water unit's control panel for a few seconds to internally disinfect the Water Unit components with bactericidal liquid. Immediately after, activate the control foot controller for a few seconds to rinse to eliminate chemical residues from the bactericidal liquid, retained internally in the components of the Water Unit.



6

PROBLEMS DIAGNOSTICS

6. PROBLEMS DIAGNOSTICS

6.1.TROUBLESHOOTING

In case you encounter any problem in the operation, follow the instructions below to check and fix the problem, and/or contact your representative.

Unforeseen incident	Probable Cause	Solutions		
- Ejector with no suction.	 Air deficiency in the compressor. Filter with excess debris. Misplaced filter cover. Container collector of amalgam partially full 95%. Completely full amalgam collector container. 	- Regularize air supply. - Remove and wash filter. - Request maintenance.		
- Handpiece with low rotation.	- Dental chair supply pressure below specified (80 PSI).	- Adjust the supply pressure (80 PSI).		
- There is no water in the han- dpieces spray.	 -Air deficiency in the compressor. -Lack of water in the reservoir. -Handpiece coupling terminal closed. 	 Regularize air supply. Fill the reservoir with filtered water. Open the terminal. 		
- Handpiece does not work.	- Compressor off.	- Start the compressor.		
- There is no water in the syringe.	-Lack of water in the reservoir.-Compressor off.	Fill the reservoir with filtered water.Start the compressor.		
- The bowl and cup holder wa- ter activation does not work.	 Water shortage. Water stopcock closed. Lack of electricity. Chair fuse blown. - Chair master switch disconnected.	 Check the water mains. Open the water stopcock. Check the electrical network. Turn off the power to the chair and request the presence of a Technician. Connect the chair master switch. 		
- There is no water flow in the bowl when the patient appro- aches (optical sensor).	 Sensor damaged. Distance between patient and sensor bigger than 300mm. Dirt on the sensor lens. Chair fuse blown. 	 -Request the presence of a technician. -Approach the sensor (less than 300mm). -Clean the sensor lens. -Turn off the power to the chair and request the presence of a Technician. 		

Owner's Manual

Unforeseen incident	Probable Cause	Solutions
- When activating the Bio- -System, no bactericidal liquid comes out of the handpiece terminals.	-Lack of liquid in the Bio- -System reservoir. -Chair fuse blown. -Chair master switch off.	 -Fill the reservoir with bactericidal liquid. -Turn off the power to the chair and request the presence of a Technician. -Turn on the Chairs main switch.
- LED curing light completely inoperative.	-Lack of electricity. -Chair fuse blown.	 Check the electrical network. Turn off the power to the chair and request the presence of a Technician.
- The equipment is not polyme- rizing the resins.	- Resin not suitable for the wavelength range of LED curing lights.	- Acquire resin suitable for the LED curing light wavelength, that is, it contains photoini- tiators with camphorquinone.
- Completely inoperative intra- oral camera.	-Lack of electricity. -Chair fuse blown. -Camera FREEZE (A) key off.	 Check the electrical network. Turn off the power to the chair and request the presence of a Technician. Press the button (A) to turn on the camera.
- The camera lights up, but there's no picture on the scre- en.	-Monitor off. -Poor connection of the moni- tor cable.	- Connect monitor. - Check the monitor cable connection.
	 -Video input not selected. -USB cable disconnected. -Camera capture software poorly installed. 	-Select the video input. -Connect the USB cable. -Install the software correctly.

If problems persist, contact the Alliage Service Department.

7

INSPECTION AND MAINTENANCE

7. INSPECTION AND MAINTENANCE



Maintenance or service procedures may only be carried out by a technical service authorized by the manufacturer.

All instructions for using the equipment as intended are provided in this user guide. If a problem is detected and cannot be corrected with the instructions in the problem diagnostics section, contact the Alliage Service Department.

7.1.PERIODIC INSPECTION

It is imperative that this equipment be inspected regularly to ensure operational safety and functional reliability. This inspection must be carried out by personnel familiar with the necessary precautions to avoid exposing the patient to risk.

Periodic inspection should be carried out at regular intervals (at least once a year) to ensure that the product is permanently safe and operational. All components subject to normal wear and tear should be checked and, if necessary, replaced.

The manufacturer and the assembler/installer are exempt from responsibility for the standard results not being compliant in cases where the user does not perform the maintenance recommended by the manufacturer.

Neither inspection nor service is part of the equipment's warranty.

Maintenance performed must be documented and maintained with the equipment.

The table below gives a description of the main inspection items and recommended frequency.

Item	Inspection description	Recommended frequency
Safety system	Collision, Warning lights, and Interlock.	Daily
Electrical parts	Overheating/Noise/Burning smell	Monthly
Elevation	Operation/Noise/Vibration	Annual
Movement mechanism	Operation/Noise/Vibration	Annual
Foot controller and Controls	Operation/Damage	Annual

If problems are detected during the inspection, contact the Alliage Service Department.

7.2.PREVENTIVE MAINTENANCE

In addition to the annual inspection, to ensure a long service life and plain operation of your equipment, it is important to carry out preventive maintenance for a maximum period of three (3) years.

Contact the Alliage Service Department about our periodic overhaul and preventive maintenance program.

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7.3.CORRECTIVE MAINTENANCE

	<u> </u>
	To repair or replace any part or part see instructions in the service manual.
	Corrective maintenance cannot be performed by the user. Do not open the equipment or try to repair it yourself or with the help of someone without training or authorization. This can aggravate the problem or produce a failure that can compromise the safety of the equipment.
	The power cables, electronic boards, fuses and belts can be changed only by the authorized technician. See service manual for connection and anchoring information.
	The equipment or any of its parts cannot be maintained or serviced during use with a patient.
4	The equipment contains parts under high voltage. Risk of electric shock. Turn off the main switch before servicing.
	The service manual is only available for Authorized Technical Assistance.

Alliage declares that the provision of circuit diagrams, component lists or any other information that provides technical assistance on behalf of the user, can be requested as long as previously agreed between the user and Alliage.

The warranty will be void if the original parts are removed/replaced by unauthorized service technicians.

7.4.ALLIAGE AUTHORIZED SERVICE NETWORK

All services performed on the Alliage equipment must be performed by an Authorized Technical Assistant, as otherwise they will not be covered by the warranty.

If you need to request electrical diagrams and or specification of components that is not stated in the user manual, use the Alliage Customer Service to make the request.

Phone: +55 (16) 3512-1212 Address: Rodovia Abrão Assed, Km 53 - Recreio Anhangüera - Ribeirão Preto-SP / Brazil -Zip Code 14097-500



8. WARRANTY

This equipment is covered by the warranty periods, terms and conditions contained in the Warranty Certificate that comes with the product.

9

STANDARDS AND REGULATIONS

9. STANDARDS AND REGULATIONS

This equipment has been designed and manufactured to meet the following standards:

ABNT NBR IEC 60601-1:2010 Amendment 1: 2016	Medical Electrical Equipment - Part 1: General basic safety requirements and essential performance.
ABNT NBR IEC 60601-1-2:2017	Medical Electrical Equipment, Part 1-2: General requirements for basic safety and essential performance - Collateral standard: Electromagnetic interference - Requirements and tests.
ABNT NBR IEC 80601-1-60:2015	General requirements for basic safety and essential performance of dental equipment
ABNT NBR 60601-1-6:2011	Electromedical equipment - Part 1-6: General requirements for basic safety and essential performance - Collateral standard: Usability;
ABNT NBR IEC 62366:2016	Health products - Application of usability engineering to health products;
IEC 60601-1-9:2014	Medical electrical equipment - Part 1-9: General requirements for basic safety and essential performance - Collateral standard: Requirements for environmentally conscious design
IEC 62304:2006	Medical device software - Software life-cycle processes.
ISO 9680:2014	Operating lights
ISO 7494-1:2018	Dentistry – Dental units – Part 1: General requirements and test methods
ISO 7494-2:2015	Dental units – Part 2: Air, water, suction and wastewater systems
ABNT NBR ISO 6875:2014	Dental patient chair
ISO 9687:2015	Graphical symbols for dental equipment
ISO 15223-1:2016	Graphic symbols for electrical equipment in medical practice
EN 1041:2008+A1 2013	Information provided by the medical device manufacturer.
ABNT NBR ISO 10993-1:2013	Biological assessment of medical devices - Part 1: Assessment and testing.
ABNT NBR ISO 14971:2009	Medical devices - Application of risk management to medical devices.
ABNT NBR ISO 13485:2016	Quality management systems - Requirements for regulatory purposes

10 TECHNICAL SPECIFICATIONS

10. TECHNICAL SPECIFICATIONS

10.1.EQUIPMENT CLASSIFICATION

Class of classification according to ANVISA

Class I

Class of classification according to CE/FDA

Class I

Equipment classification according to EN IEC 60601-1

Product classification for applied parts - Type B Protection Against Electric Shock - Class I

Protection Against Harmful Water Penetration

IP00 - Product not protected against harmful penetration of water and particulate matter

Degree of safety of application in the presence of a flammable anesthetic mixture with air or with oxygen or nitrous oxide

Unsuitable equipment

Operating Mode

Non-continuous operation Handpieces Operating Time: Ton: 1 min. / Toff: 4 min.

10.2.APPLIANCE INFORMATION (GENERAL)

Supply mains voltage (from the chair)

12/24 V~

Power supply frequency

50 / 60 Hz

Allowable fluctuation

+/- 10 %

Number of phases

Two-Phase

Master switch

Single pole More than 100000 cycles 20A / 250 VAC

Voltage inside the equipment (from the chair)

12/24 V~

Unit net weight

39 kg

Unit gross weight

45 kg

10.3.SPECIFIC INFORMATION

Air pressure (from the chair)
80 PSI (5.52 BAR)
Air input pressure Syringe
40 PSI (2.76 BAR)
Maximum air consumption (from the chair)
80 l/min
Water tank capacity (from the water unit)
1000 ml
High speed air consumption
32 L/min
High speed water consumption
42 ml/min
Syringe air consumption
17 L/min
Syringe water consumption
100 ml/min
Venturi suction system - Maximum vacuum
220 mm/Hg
Venturi suction system - Volumetric displacement
30 l/min
Suction system "Vacuum Pump Bio Vac II" - Maximum vacuum
400 mm/Hg
Suction system "Vacuum Pump Bio Vac II" - Volumetric displacement
120 l/min
Suction system "Vacuum Pump Bio Vac IV" - Maximum vacuum
550 mm/Hg
Suction system "Bio Vac IV Vacuum Pump" - Volumetric displacement
350 L/min

350 l/min

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10.4.LED CURING LIGHT SPECIFICATION

Power
5.2 VA
Light source
1 LED
Active medium
Semiconductor LED (InGaN)
Wavelength
440nm – 460nm
Timer
60 seconds
10.5.INTRAORAL CAMERA SPECIFICATIONS

Capture element 1/4" Color CCD Power 14VA Resolution 480 TV line Focal Length 2mm – 40mm Input/Output Digital 16bits Signal 52Db Module power supply DC 5V Digital resolution 8 Bit 256 Grad, 512x1024 pixels Lighting 6 LEDs Weight 89 g

10.6.ENVIRONMENTAL CONDITIONS

Environmental Conditions for Transportation and Storage

Transport or storage ambient temperature range

-12°C to + 50°C

Transport and storage relative humidity range

< 85% RH

Atmospheric pressure range

700 hPa to 1060 hPa (525 mmHg to 795 mmHg)

Environmental installation and operating conditions

Ambient operating temperature range

+ 10°C to + 35°C

Operating relative humidity range (non-condensing)

< 75% RH

Atmospheric pressure range

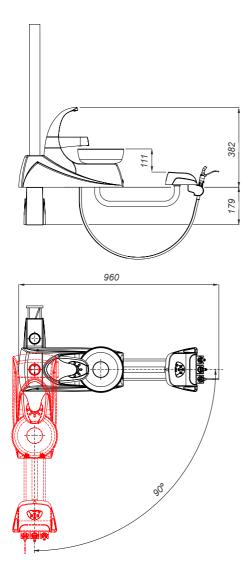
700 hPa to 1060 hPa (525 mmHg to 795 mmHg)

Operating altitude

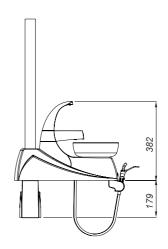
≤ 2000 m

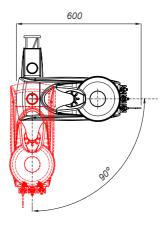
10.7.UNIT DIMENSIONS

Equipment with "reach arm"



Equipment without "reach arm"





11

ELECTROMAGNETIC COMPATIBILITY

11. ELECTROMAGNETIC COMPATIBILITY

The Dental Water Unit is intended for use in the electromagnetic environment specified below. The buyer or user should ensure that it is used in such an environment.

The Dental Water Unit is suitable for use in a professional healthcare environment, not including areas where there is sensitive equipment or sources of intense electromagnetic disturbances, such as the RF shielded room of a system for magnetic resonance imaging in operating rooms close to active AF surgical equipment, electrophysiology laboratories, armored rooms, or areas where short wave therapy equipment is used.

The following tables provide information on the equipment's compliance with the ABNT NBR IEC 60601-1-2: 2017 standard.

11.1.ORIENTATION AND DECLARATION FOR ELECTROMAGNETIC EMISSIONS

Emission test	Compliance	Electromagnetic Environments - guidelines
RF emissions CISPR 11	Group 1	The Dental Water Unit uses RF energy only for its internal functions. Therefore, their RF emissions are very low and are not likely to cause any interference in nearby electronic equipment.
RF emissions CISPR 11	Class A	. The Dental Water Unit is suitable for use
Harmonic emissions IEC 61000- 3-2	Class A	in all establishments, except domestic ones and those directly connected to the
Voltage fluctuations/flicker emissions IEC 61000-3-3	Complies	public low-voltage power supply network that powers buildings used for domestic purposes.

Note: The emission characteristics of this equipment make it suitable for use in industrial areas and hospitals (IEC/CISPR 11, Class A). If used in a residential environment (for which IEC/CISPR 11, Class B is normally required), this equipment may not provide adequate protection for radio frequency communication services. The user might need to take mitigation measures, such as relocating or re-orienting the equipment.

11.2. ORIENTATION AND DECLARATION FOR ELECTROMAGNETIC IMMUNITY

Phenomenon	Basic EMC standard or test method	Immunity test level	Compliance level	
Electrostatic discharge	IEC 61000-4-2	± 8 kV contact ± 2 kV, ± 4 kV, ± 8 kV, ± 15 kV air	± 8 kV contact ± 2 kV, ± 4 kV, ± 8 kV, ± 15 kV air	
Irradiated RF EM fields	IEC 61000-4-3	3 V/m 80 MHz - 2.7 GHz 80 % AM at 1 kHz	3 V/m 80 MHz - 2.7 GHz 80 % AM at 1 kHz	
Fields in proximity from RF wireless communications equipment	IEC 61000-4-3	See Table	See Table	
Fast / saved electrical	IEC 61000-4-4 AC power input	±2kV 100 kHz repeat frequency	± 2 kV 100 kHz repeat frequency	
transients	IEC 61000-4-4 signal input/output	± 1 kV 100 kHz repeat frequency	± 1 kV 100 kHz frequência de repetição	
Line-to-line Outbreak	IEC 61000-4-5	± 0.5 kV, ± 1 kV	± 0.5 kV, ± 1 kV	
Ground-Line Outbreak	IEC 61000-4-5	± 0.5 kV, ± 1 kV, ± 2 kV	± 0.5 kV, ± 1 kV, ± 2 kV	
Conducted disturbances induced by RF fields	IEC 61000-4-6	3 V 0.15 MHz - 80 MHz 6V in ISM bands between 0.15 MHz and 80 MHz 80% AM at 1 kHz	3 V 0.15 MHz - 80 MHz 6V in ISM bands between 0.15 MHz and 80 MHz 80% AM at 1 kHz	
Magnetic fields at declared power frequency	IEC 61000-4-8	30 A/m 50 Hz or 60 Hz	30 A/m 50 Hz or 60 Hz	
Voltage dips	IEC 61000-4-11		0 % UT; 0.5 cycle At 0°, 45°, 90°, 135°, 180°, 225°, 270° and 315° 0 % UT; 1 cycle and 70 % UT; 25/30 cycles Single phase: at 0°	
Voltage interruptions	IEC 61000-4-11		The device will turn off and/or reboot if power is interrupted for five seconds.	

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NOTE 1 At 80 MHz and 800MHz, the highest frequency range is applicable.

NOTE 2 These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects and people.

NOTE 3 UT is the voltage of the AC electrical network before the application of the test level.

Test frequency (MHz)	Band (MHz)	Service	Modulation	Maximum Power (W)	Distance (m)	Immunity test level (V/m)
385	380-390	TETRA 400	Pulse modulation 18Hz	1.8	0.3	27
450	430-470	GMRS 460, FRS 460	FM deviation of ± 5 kHz Senoidal of 1kHz	2	0.3	28
710	704-787	LTE Band	Pulse	0.2	0.3	9
745		13, 17	modulation 217Hz			
7480						
810	800-960	GSM	Pulse	2	0.3	28
870 930		800/ 900, TETRA 800, iDEN 820, CDMA 850, LTE Band 5	modulation 18Hz			
1720	1700 -1990	GSM 1800;	Pulse	2	0.3	28
1845		CDMA 1900; GSM	modulation 217Hz			
1970		1900; DECT; LTE band 1, 3, 4, 25; UMTS	217112			
2450	2400-2570	Bluetooth, WLAN 802.11 b/g/n, RFID 2450, LTE Band 7	Pulse modulation 217Hz	2	0.3	28
5240	5100 - 5800	WLAN	Pulse	0.2	0.3	9
5500		802.11 a/n	modulation 217Hz			
5785			,			

Proximity fields from wireless RF communications equipment

List of used cables

Cables	Description	Width
Power Supply	Tripolar Power Cable Gauge 3x 2.50 mm², 250V AC, Male Plug 20A NBR 14136 2P+T, no female plug, Inmetro. (From the chair)	3 m
\triangle	The Dental Water Unit is intended to assist health profession exclusive dental use. In case of EMC disturbances the operator loss of communication between the equipment and controls.	
	Compliance with EMC and EMI standards cannot be guarantee altered cables or cables that do not meet the same standards a has been validated.	5
	The use of this equipment adjacent to other equipment shoul this may result in improper operation. If this use is necessary that this and other equipment be observed to verify that the normally.	, it is advisable
	Do not use accessories, transducers, internal parts of compor cables other than those previously specified by the manufac result in increased emission or decreased electromagnetic imm in improper operation.	turer. This may
	Portable RF communication equipment (including peripherals cables and external antennas) should not be used within 30 of the equipment, including cables specified by the manufact performance degradation of this equipment may occur.	cm of any part
	To maintain basic safety against electromagnetic disturbar expected service life, always use the equipment in the specified environment and follow the maintenance recommendation of manual.	electromagnetic
	Pins, connector sockets, or elements bearing the ESD warning be touched or interconnected without ESD protection measur	



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